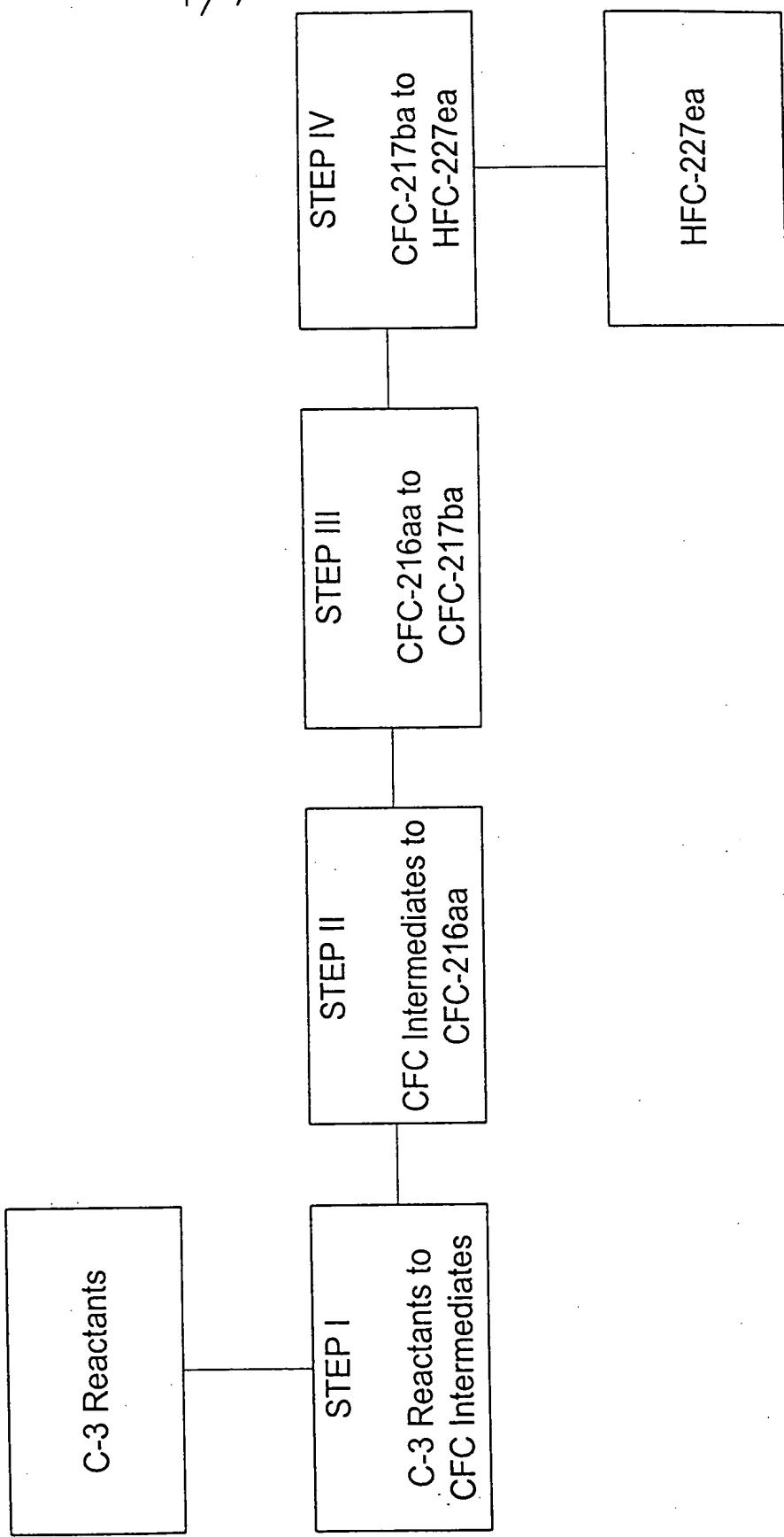
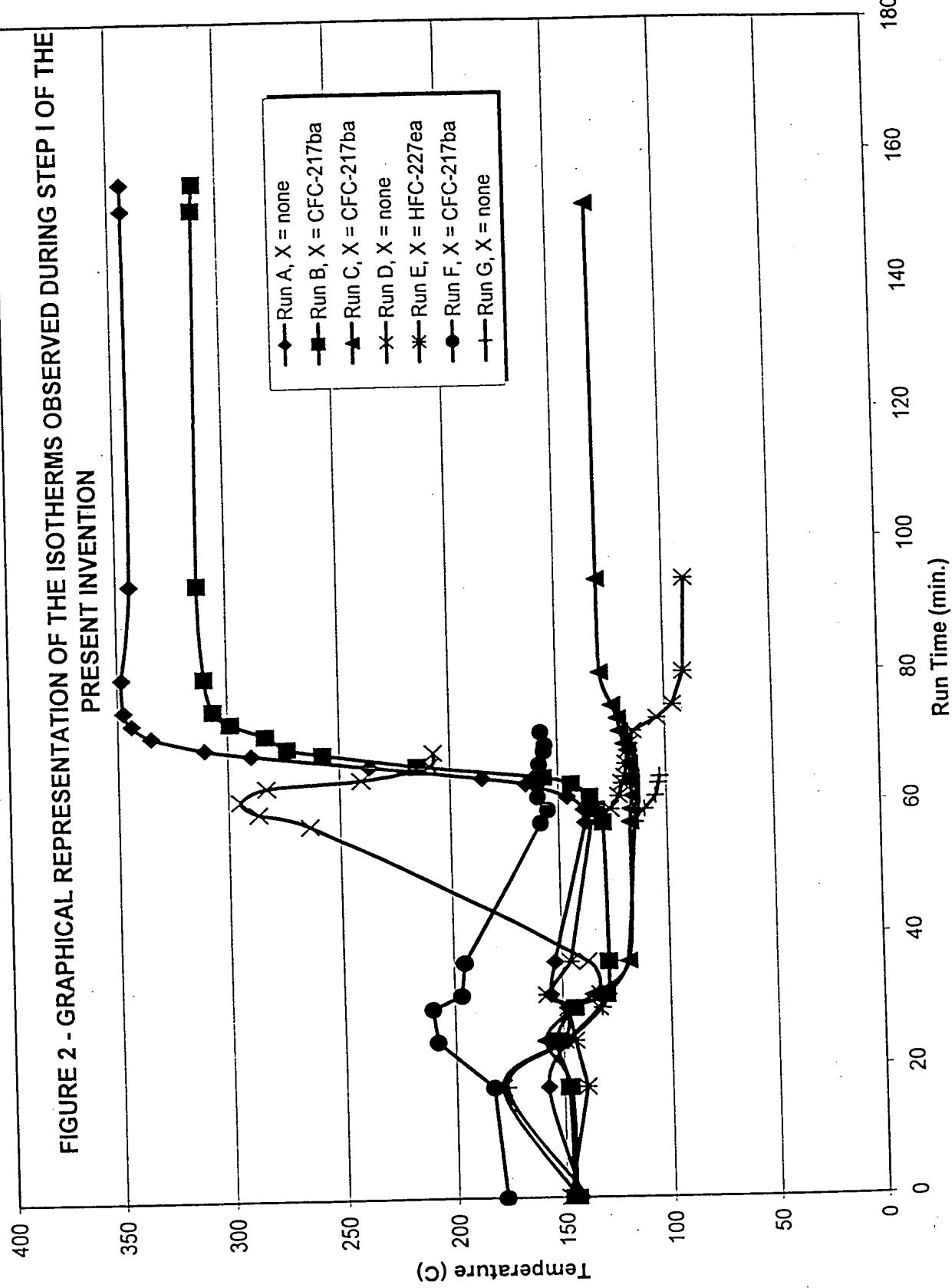


FIGURE 1





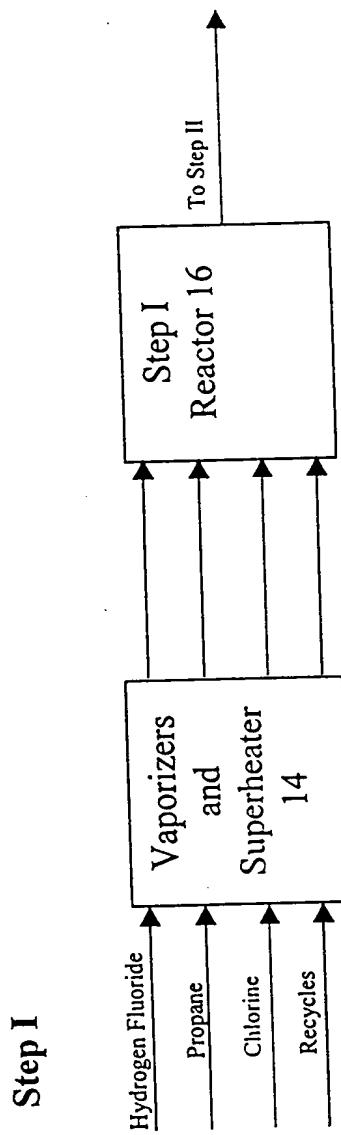


FIGURE 3

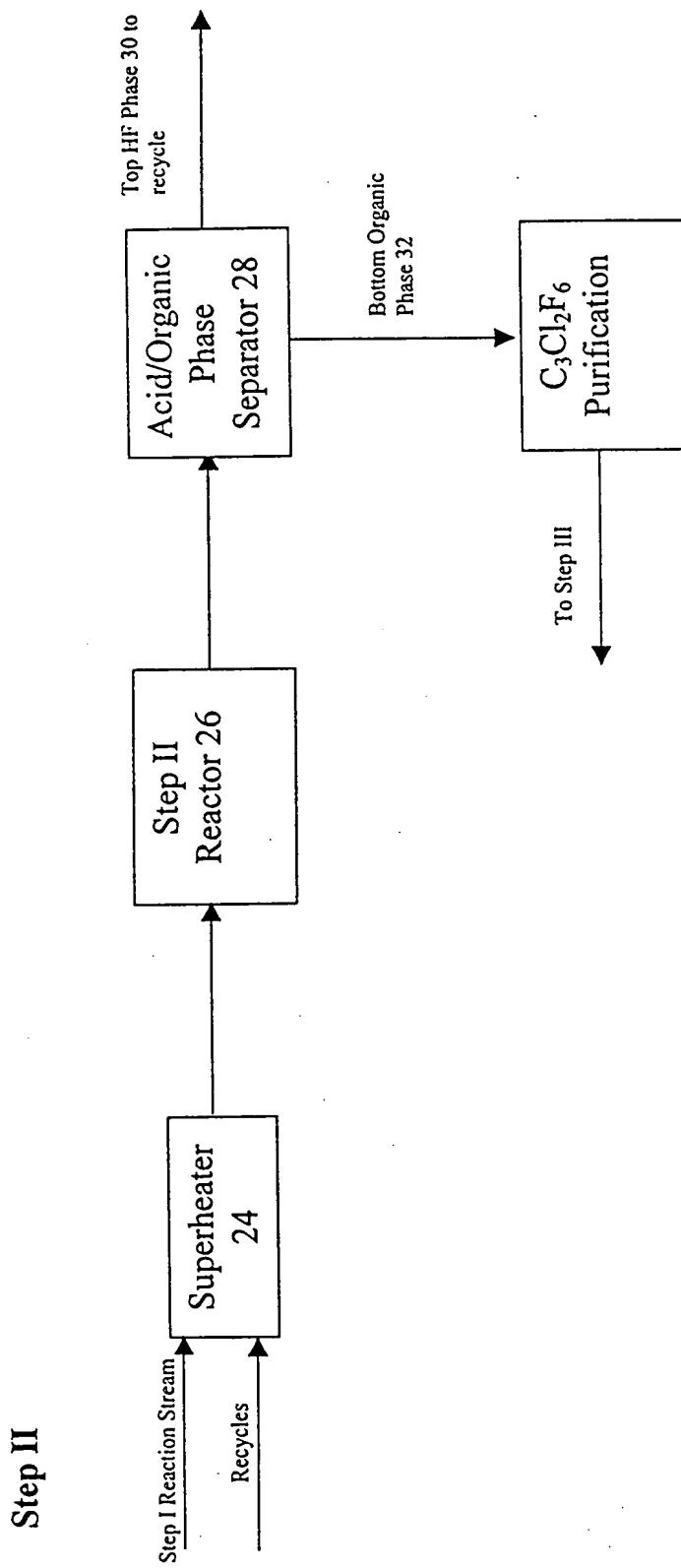


FIGURE 4

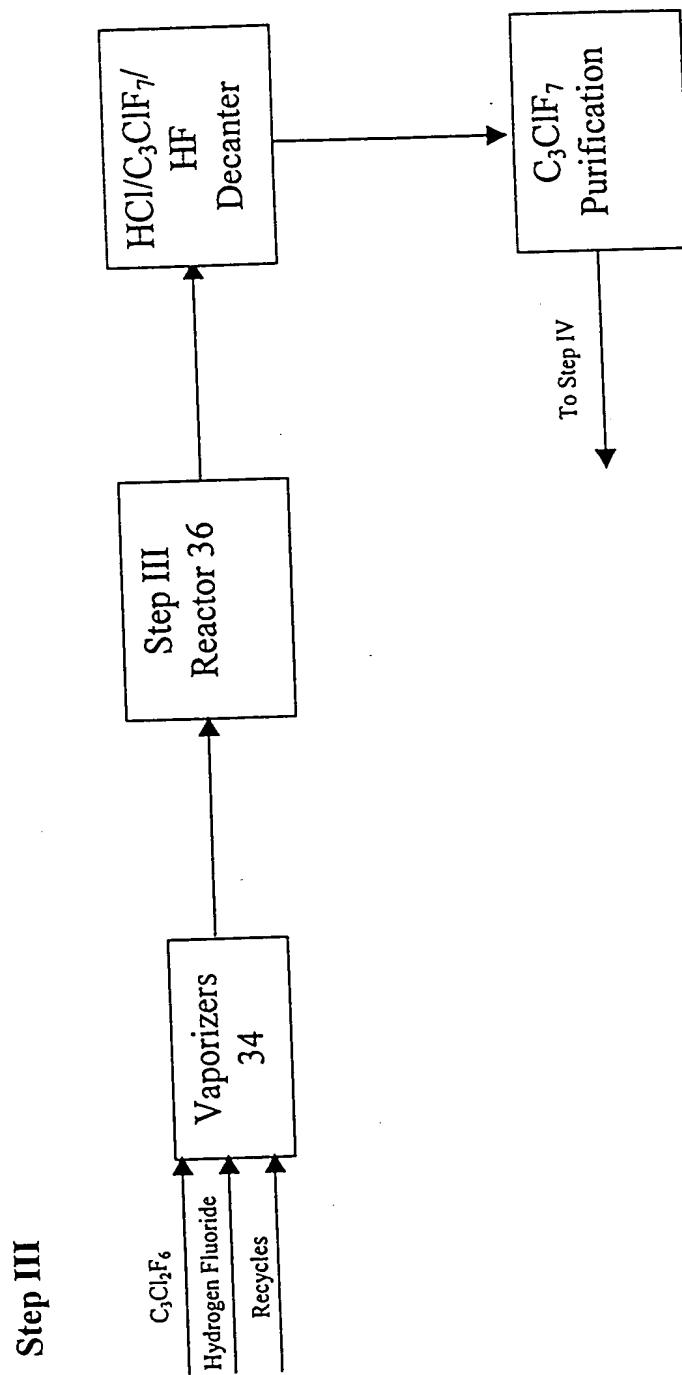


FIGURE 5

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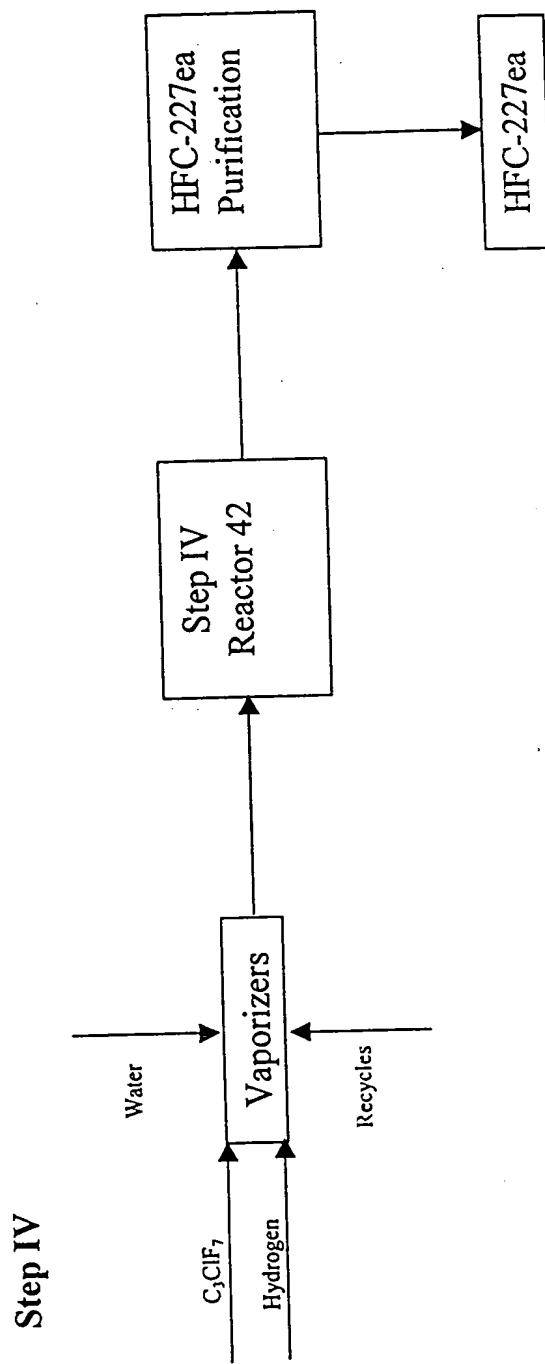


FIGURE 6

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FIGURE 7 - GRAPHICAL REPRESENTATION of the INCREASED CATALYST LIFE OBSERVED in an EMBODIMENT OF STEP IV

